

Reducing Methane Emissions on Livestock Ships in Order to Mitigate Greenhouse Gas Emissions and Promote Future Maritime Sustainability

M. Elmallah¹, M. Shouman¹ & M. Elgohary²

¹ Arab Academy for Science, Technology, and Maritime Transport, Alexandria, Egypt

² Alexandria University, Alexandria, Egypt

ABSTRACT: One of the main causes of climate change and global warming is greenhouse gas emissions. Livestock makes up 15% of the world's greenhouse gases (GHG), whereas maritime shipping accounts for 3%. Cattle can produce about 500 grams of methane a day per cow. This study demonstrates that livestock ships are an extremely high source of methane emissions. This study also offers innovative scientific techniques for lowering methane gas emissions from livestock ships. The MV Gelbray Express Livestock ship is selected to investigate the overall emissions generated by the main engine and the livestock on board. Main engine CO₂ emissions and livestock CO₂ equivalent emissions are theoretically calculated during 24-hour sailing under engine full load and livestock full capacity. The study revealed that livestock CO₂ equivalent emissions account for 43% of the total CO₂ emissions emitted by the engine and the livestock. To decrease livestock methane emissions, ZELP (Zero Emissions Livestock Project) has patented a unique catalytic technique for capturing and neutralizing methane generated during enteric fermentation in ruminant animals such as cows. Theoretical results show that using the ZELP mask reduces CO₂ equivalent emissions by 58 000 kg per day at a livestock capacity of 4000 cattle onboard the MV Gelbray Express Livestock ship.

1 INTRODUCTION

Nowadays, global climate change is a significant issue. It causes the planet's average yearly temperature to gradually rise, an event that started with the industrial revolution (Mikhaylov et al., 2020). The primary source of greenhouse gas (GHG) emissions into the atmosphere is the production and consumption of energy. Global warming and climate change have been dramatically impacted by the rise in emissions caused by the increased usage of fuel-burning energy sources (Elmallah et al., 2023). By 2050, the world's temperature is expected to rise by roughly 1.5 degrees Celsius, and by 2100, it will rise by 2-4 degrees (Meinshausen et al., 2009). As a result, international policies and the majority of research have focused on the need to reduce global warming

through the implementation of laws, the use of innovative technologies, and the utilization of clean, renewable energy sources. Carbon dioxide (CO₂), methane (CH₄), nitrogen oxides (NO_x), hydrofluorocarbons (HFCs), perfluorocarbons (PFCs), and sulfur oxides (SO_x) are the six GHGs listed in the Kyoto Protocol. CO₂, CH₄, and NO_x contribute more than half of the GHG impact. Between 1990 and 2014, global annual CO₂ emissions rose from 22.15 Gt to 36.14 GT, and the amount of CH₄ emissions rose from 6.67 to 8.01 Gt CO₂ equivalent (Liu et al., 2019). According to climate impact and global warming, CH₄ is considered to be 30 times equivalent to CO₂ (IPCC, 2021). Due to the ongoing growth in emissions and atmospheric concentrations of CH₄, early reduction of CH₄ would significantly increase the chances of mitigating global warming (Mar et al.,

2022). Approximately 3% of the world's GHG emissions are produced by maritime transport (Lindstad et al., 2021). In 2018, the International Maritime Organization (IMO) adopted the Initial Strategy on reduction of greenhouse gas (GHG) emissions from ships, which commits the IMO to reduce the overall GHG emissions of shipping by at least 50% by the year 2050 (Serra & Fancello, 2020). The IMO controversy focused on mitigating the emissions of CO₂ from the ship's main engine, which is considered the first direct source of emissions, although there are other crucial indirect emission sources, especially in livestock ships. Livestock produces about 15 percent of the total emissions of greenhouse gases (Króliczewska et al., 2023). In comparison to 2010, agricultural CH₄ emissions are expected to rise by roughly 30% in 2050. The rising human population and rising demand for animal protein are the causes of these increases (Reisinger et al., 2021). Livestock methane emissions are 90% through burps and only 10% through animal manure, and these emissions are a result of enteric fermentation (Brouček, 2014). Domesticated animals, such as cattle, sheep, and goats, naturally produce CH₄ during their physiological digestive processes. A cow emits 500 g of methane emissions daily, which is considered a high amount, especially when it comes to livestock ships that can carry more than 4000 cattle. In an attempt to decrease the negative impacts of methane emissions from the livestock industry, ZELP (Zero Emissions Livestock Project), a startup company in the UK, invented a methane-reduction device and certification system. ZELP has created a patented wearable apparatus that instantly oxidizes methane emissions into carbon dioxide (Grove & Clouse, 2021). As the IMO is concerned about providing low-emission shipping by implementing many regulations regarding the ship's propulsion system and its energy and operational measures, it is also essential to be concerned about indirect emission sources, especially the emissions that are caused by livestock ships. This study demonstrates the CO₂ emissions of the main engine and the CH₄ emissions of the livestock onboard the MV Gelbray Express Livestock ship. The study represents the total CO₂-eq emissions of the main engine and livestock during a 24-hour sailing period under full engine load and full livestock capacity. The study also highlights the significant environmental effects of using the ZELP burp-catching mask.

Nomenclature

EM	Total ship emission
t	Operation trip time
P_w	Main engine power
L_f	Load factor
$P_{f,i}$	Pollution factor
i	Type of emission
f	Type of fuel
P_{co2}	Fuel carbon content
SFC	Specific fuel consumption
CF	Conversation factor
$ME\ CO_2\ emissions$	CO ₂ emission for main engine
P_{ME}	Output power
E_{CH4}	Total cattle methane emission
M_{CH4}	Methane emission per cow
N_{cattle}	Number of cattle
$MMTCDE_{CH4}$	Million Metric Tonnes of

MMT_{CH4}

GWP_{ch4}

Carbon Dioxide Equivalents
Million Metric Tonnes of a CH₄
Global Warming Potential of
CH₄

Abbreviations

GHG	Greenhouse gas
CO_2	Carbon dioxide
CH_4	Methane
NO_x	Nitrogen oxides
$HFCs$	Hydrofluorocarbons
$PFCs$	Perfluorocarbons
SO_x	Sulfur oxides
IMO	International Maritime Organization
$ZELP$	Zero Emissions Livestock Project
CCS	Carbon Capture and Storage
CCU	Carbon Capture and Utilization
$MBOE$	Million Barrels of Oil Equivalent
$MtCO_2eq$	Million Tons of Carbon Dioxide Equivalent
$EEDI$	Energy Efficiency Design Index
$SEEMP$	Ship Energy Efficiency Management Plan
$EEOI$	Energy Efficiency Operational Indicator
$EEXI$	Energy Efficiency Existing Ship Index
CI	Carbon Intensity

2 AN OVERVIEW OF GREENHOUSE EMISSIONS IN THE MARITIME TRANSPORTATION SECTOR

The primary source of air pollution and the greenhouse effect in the maritime industry is the excessive worldwide production of greenhouse gases (mostly carbon dioxide, CO₂, and methane, CH₄), particularly as a result of the burning of fossil fuels for energy and power generation. This has ultimately led to several types of hazards that will impact people's daily lives, such as global warming and climate change (Jeffrey et al., 2021). Numerous strategies, such as Carbon Capture and Storage (CCS), Carbon Capture and Utilization (CCU), reducing the use of fossil fuels, and promoting the use of clean and renewable energy, have been contributed forth in an effort to tackle and conquer the sharp increase in GHG emissions (Alqarni et al., 2021; Hussin & Aroua, 2020). Maritime transport remains the most economical means of shipping goods around the globe and continues to be the backbone of global trade. More than four-fifths of all trade, by volume, is transported by sea. These days, the use of fossil fuels by maritime vessels is equivalent to around 2.2 million barrels of oil equivalent (MBOE) or over 1000 million tons of carbon dioxide equivalent (MtCO₂eq) (Santos et al., 2022). There are several approaches to reduce emissions in the maritime sector, some emphasize the use of alternative energy, while others emphasize on other decarbonization strategies (Al-Enazi et al., 2021; Xing et al., 2020). To reduce GHG in the maritime sector, most studies took into account the ship's propulsion system and looked at the key features of several propulsion systems in terms of fuel consumption and emissions production, while other studies assessed how operational research methods were used in the energy sector (Huan et al., 2019; Fazlollahi & Maréchal, 2013; Sangaiah et al., 2019; Hwangbo et al., 2017; Fazlollahi et al., 2012). The IMO is playing a significant role in decreasing GHG

emissions caused by shipping. As stated in the IMO Initial Strategy, the organization is committed to lowering greenhouse gas emissions from international shipping and will persist in its efforts to phase them out over the duration of the next century. The Initial Strategy aims to mitigate the volume of total annual greenhouse gas emissions from international shipping by at least 50% by 2050, compared to 2008. The IMO recently implemented stricter controls on international maritime transport activities. In an effort to reduce greenhouse gas (GHG) emissions, the IMO has started to implement obligatory measures such as the Energy Efficiency Design Index (EEDI), the Ship Energy Efficiency Management Plan (SEEMP), the Energy Efficiency Operational Indicator (EEOI), and the Energy Efficiency Existing Ship Index (EEXI). Enhancing energy efficiency, lowering the Carbon Intensity (CI) of new ships, enhancing the Energy Efficiency Design Index (EEDI), and improving Energy Efficiency Operation Index (EEOI) are the major methods used to accomplish the goals (Joung et al., 2020; Rehmatulla et al., 2017). In their implementations, the IMO primarily focuses on lowering GHG emissions from the primary engine; however, there are other parameters that have a significant impact on the environment as well. Livestock ships have a magnificent source of CH₄ that need to be considered. Cattles are considered as a major source of global methane emissions. Figure one shows the sources of global human-induced methane emissions. The agriculture source represents 40% ,33% from livestock and 27 from cultivation of rice (Mundra & Lockley, 2023).

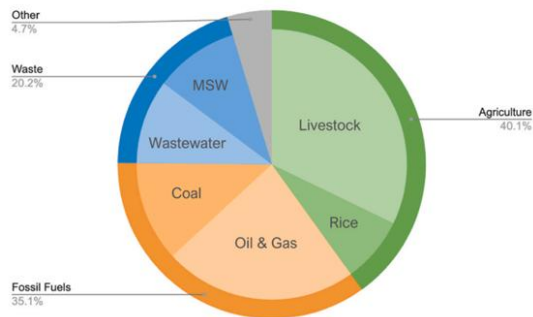


Figure 1. Sources of global human-induced methane emissions

To encourage the transition towards a sustainable maritime transport sector, Policymakers should start to pay more attention to the harmful environmental impact of cattle emissions onboard livestock ships. Growing levels of methane cause stratospheric water vapor to rise, which lowers the ozone layer. This is because stratospheric water vapor causes polar stratospheric clouds and hydrogen oxide radicals (HOx), which accelerate ozone depletion (Revell et al., 2016). (Mundra & Lockley, 2023). Microbiological digestion in the rumen emits 90% of livestock methane emissions through breathing (Burping) (Mundra & Lockley, 2023; Kumari et al., 2016; Thorpe, 2008; Chow et al., 2020). ZELP mask is a novel strategy to decrease the environmental impact of livestock methane. Produced by ZELP™, this wearable device is utilized to identify, capture, and catalytically oxidize methane (Mundra & Lockley, 2023). An adjustable harness covers the cow's head,

and the mask initiates the oxidation process by detecting burps through sensors.

3 METHODOLOGY

This study provides a new method to decrease the methane emissions on livestock ships since the methane environmental impact is 30 times greater than the CO₂ impact. Encouraging livestock ships to require mask-wearing among their cows will reduce methane impact by 30 times since the burp-catching masks will convert methane to carbon dioxide. Figure two shows the design of the mask.



Figure 2. The design of ZELP burp-catching mask

In this study, the MV Gelbray Express Livestock ship is selected to study the total emissions generated by the main engine and the cattle onboard. MV Gelbray Express is the third livestock carrier built by Cosco Guangdong Shipyard, based in China. Vroon Offshore Services, a Dutch company, contracted with Cosco Guangdong Shipyard, to build six livestock ships at an estimated cost of \$28.25 million in 2011. With five decks and a total gross pen area of around 4,500 m², the vessel can accommodate about 4,000 cattle at a weight of 350 kg each. There is around 495 m² of deck area available to hold up to 1,200 m³ of feed. Table 1 shows the general ship particulars.

Table 1. Ship particulars MV Gelbray Express carrier

GENERAL	
Year built	2014
Builder	Cosco Guangdong, China
Flag	Portugal
IMO	9621211
PRINCIPAL DIMENSIONS	
Length Overall (LOA)	134.80 m
Beam Moulded	19.60 m
Depth	14.80 m
Summer Draft	6.80 m
MACHINERY & PROPULSION	
Main Engine	6090 kW Wartsila W7X35
Service speed Auxiliary Engines	16.75 knots
Auxiliary Engines	3x1100 kW
Shaft Generator	1050 kW
Bow Thruster	750 kW
TONNAGES	
Dead Weight Tonnage (DWT)	5225 t
Scantling Draft	6.8 m
Design Draft	5.8 m
Gross Tonnage	10421 t
Net Tonnage	3126 t

CARGO CAPICITIES & EQUIPMENTS

Total Gross Pem Area	4511 m2
Number of Decks	5
Deck Space Fodder	495 m2
Fodder (Silo)	1200 m3

MV Gelbray Express is propelled by 6090 kw of power produced by Wärtsilä X35 engines. The smallest low-speed engine in Wärtsilä's lineup is the Wärtsilä X35. It is a low-speed, electronically controlled two-stroke marine engine that is among the most efficient in its class. Compact engine size, straightforward engine operation, and the ability to power ships with shallow draft requirements were the key goals in the design of the Wärtsilä X35. The power output of the engine ranges from 3,475 to 6,960 kw, with a cylinder arrangement of 5-8 cylinders. The specific fuel consumption (SFC) of the engine is 170 g/kwh. Table 2 shows the main engine characteristics of MV Gelbray Express.

Table 2. The characteristics of the main engine

Wärtsilä X35	
Cylinder bore	350 mm
Piston stroke	1550 mm
Speed	142–167 rpm
Mean effective pressure	21.0 bar
Stroke / bore	4.43
Number of cylinders	7
Rated power	6090 KW at 167 rpm
Weight in tonnes	95

A calculation of the engine and cattle emissions during a 24-hour sailing under engine full load and livestock full capacity will take place to show the results of the CO₂-eq emissions.

Equation (1) can be used to determine the total emission for ships during a single voyage (Ammar & Seddiek, 2020).

$$EM_{trip,i,f} = \sum \left[t \left(P_w \cdot L_f \cdot P_{f,i} \right) \right] \quad (1)$$

where EM is the total ship emission, t is the operation trip time in (hours), P_w is the main engine power in (kW), L_f is the load factor, $P_{f,i}$ fuel pollution factor in (g/kWh), i is the type of emission, and f the type of fuel.

Equation (2) determines the fuel carbon content (Elkafas et al., 2020). The primary factor used to determine a fuel's pollution factor for CO₂ emissions is the fuel's carbon content.

$$P_{co2} = SFC \cdot CF \quad (2)$$

where CF is the conversation factor, and SFC is the specific fuel consumption (g/kwh).

Equation (3) shows the CO₂ emission for main engine.

$$ME \text{ CO}_2 \text{ emissions} = \left\{ \sum_{i=1}^{nME} P_{ME(i)} \cdot C_{FME(i)} \cdot SFC_{ME(i)} \right\} \quad (3)$$

where P_{ME} is the Power output from main engine. C_{FME} is the fuel conversation factor from fuel consumption to CO₂ emission SFC_{ME} is the specific fuel consumption for main engines.

Equation (4) shows the total amount of methane emission per livestock capacity

$$E_{CH4} = M_{CH4} \cdot N_{cattle} \quad (4)$$

The total amount of cattle methane emission is calculated by multiplying the mass of CH₄ emitted by each cow with the total number of cows. Where E_{CH4} is the total CH₄ cattle emission M_{CH4} , the mass of CH₄ emitted per cow, and N_{cattle} is the total number of cows.

A carbon dioxide equivalent (CO₂-e) is a metric measure that is used to convert amounts of other gases to an equivalent amount of carbon dioxide with the same Global Warming Potential (GWP) in order to compare emissions from different greenhouse gases based on their GWP. Million Metric Tons of Carbon Dioxide Equivalent (MMTCDE) is the standard way to represent carbon dioxide equivalents.

Equation (5) shows the CO₂-e of CH₄ gas.

$$MMTCDE_{CH4} = MMT_{CH4} \cdot GWP_{CH4} \quad (5)$$

The carbon dioxide equivalent of methane is calculated by multiplying its tons by the corresponding GWP. Where $MMTCDE_{CH4}$ is the million metric tonnes of carbon dioxide equivalents, MMT_{CH4} is the million metric tonnes of CH₄, and GWP_{CH4} is the global warming potential of CH₄.

4 RESULTS AND DISCUSSION

This study shows a comparison between the cattle methane emissions and the main engine emissions and highlights the high amount of cattle methane emissions on livestock ships. The study highlights the positive environmental impact of using the ZELP burp-catching mask on reducing methane emissions on livestock ships and the importance of developing this novel strategy and considering it in maritime transport regulations. The results show a high percentage of livestock emissions among the total emissions caused by the main engine and the livestock onboard the MV Gelbray Express. The results demonstrate the role of ZELP masks in reducing the number of livestock CO₂-eq emissions. Figure three shows the CO₂ emissions of the main engine. The highest amount of CO₂ can be reached during sailing at an engine load of 6090 kw. The results show that the engine CO₂ emissions are about 80000 kg at engine load 6090 kw and about 52224 kg at engine load 4000 kw.

Figure four represents the amount of livestock methane emissions. The maximum amount of CH₄ emissions is about 2000 kg per day at a livestock capacity of 4000 cattle.

Figure five shows the CO₂-eq emissions generated by livestock onboard. The CO₂-eq at full capacity of

livestock is about 60000 kg, which is about 75% of the engine's maximum CO₂ emissions. These results indicate the high danger of the livestock emissions since they are as high as the CO₂ emissions of the main engine.

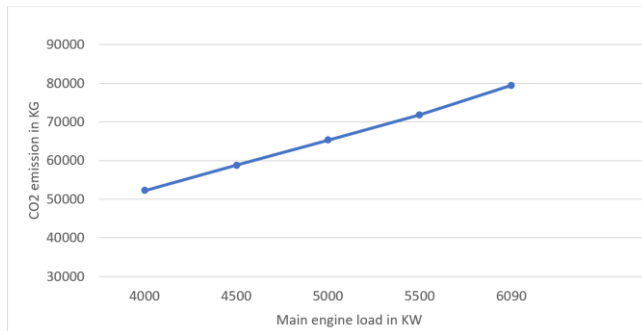


Figure 3. CO₂ emission of the main engine

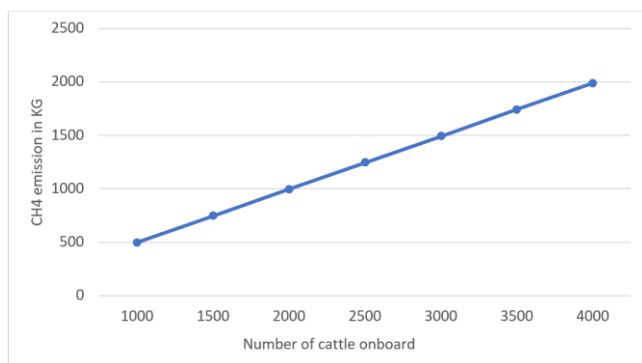


Figure 4. Methane emissions from cattle

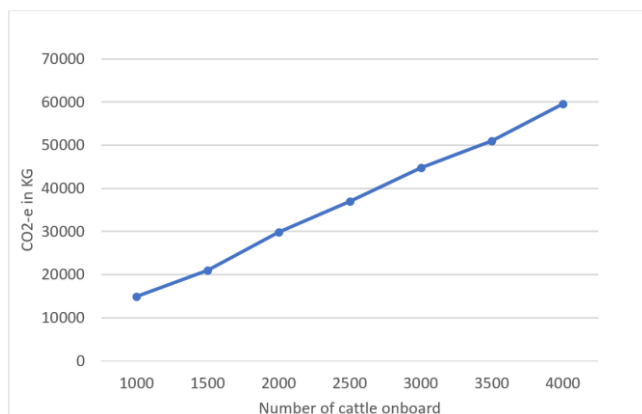


Figure 5. CO₂-eq emissions of cattle

Figure six shows a comparison between CO₂-eq engine emissions and CO₂-eq livestock emissions. These emissions are calculated at full livestock capacity and a different engine's load. The environmental impacts of livestock emissions are just as hazardous as those from engine emissions.

Figure seven shows the total CO₂-eq emissions of the engine and cattle together. The cattle CO₂-eq emissions are 43% of the total emissions. The maximum CO₂-eq engine emissions are about 80000 kg per day, and the maximum CO₂-eq livestock emissions are about 60000 kg per day.

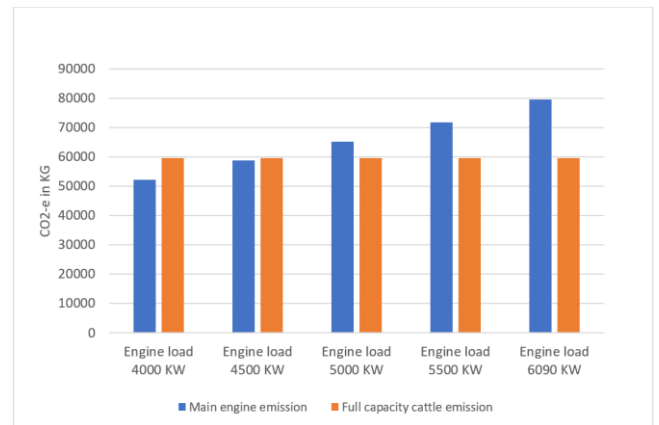


Figure 6. CO₂-eq emissions from engine and cattle

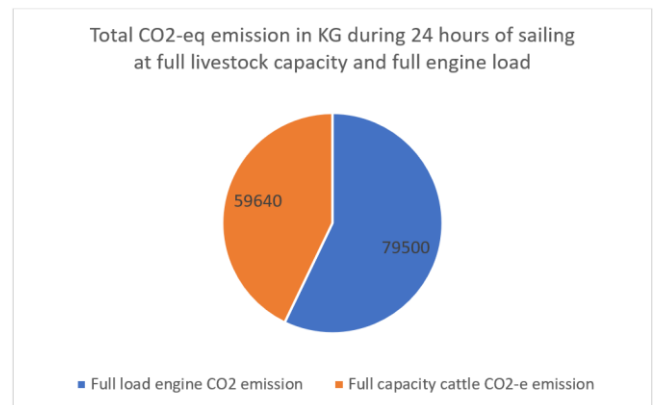


Figure 7. Total CO₂-eq emissions of the engine and cattle together

Figure eight shows the CO₂-eq of livestock methane emissions during the use of the ZELP burp-catching mask. The findings demonstrate the huge reduction of cattle methane CO₂-eq emissions during the use of the ZELP mask. The maximum CO₂-eq of cattle methane emissions without using the ZELP mask is about 60000 kg per day, while the maximum CO₂-eq of cattle methane emissions while using the ZELP mask is about 2000 kg per day. The ZELP mask enhanced the reduction of CO₂-eq emissions by 58000 kg. These findings prove the importance of this novel innovation and the importance of developing and applying this technology as a mandatory regulation for these types of ships.

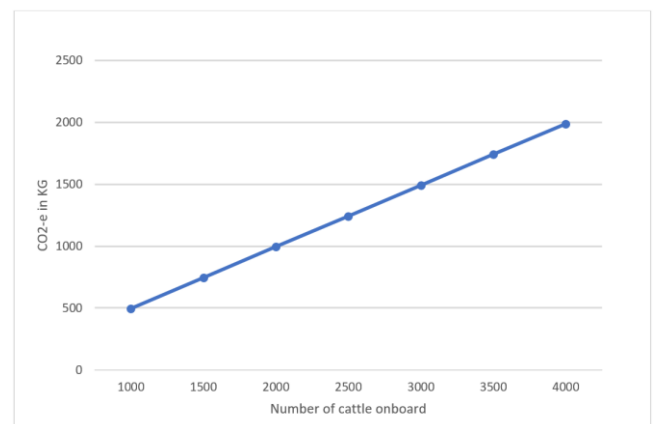


Figure 8. CO₂-eq of livestock methane emissions during the use of the ZELP

Figure nine shows the total CO₂-eq emissions of the engine and the cattle during the use of the ZELP mask. The results of figure nine are calculated during 24 hours of sailing under the engine full load and the livestock full capacity while using the ZELP mask to illuminate the huge reduction in CO₂-eq livestock emissions.

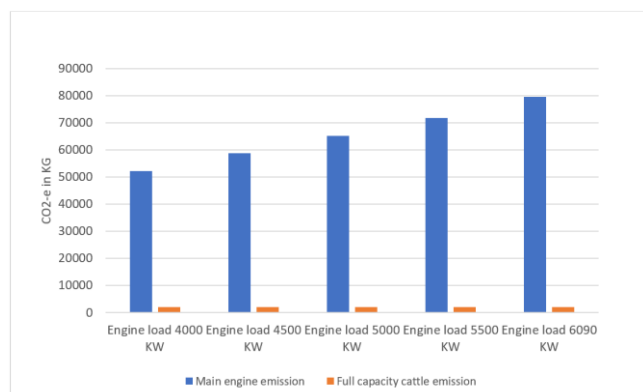


Figure 9 CO₂-eq emissions of the engine and the cattle during the use of the ZELP mask

Figure ten shows the total CO₂-eq emissions of the engine and cattle together. The cattle CO₂-eq emissions during the use of ZELP are 2.4% of the total emissions.

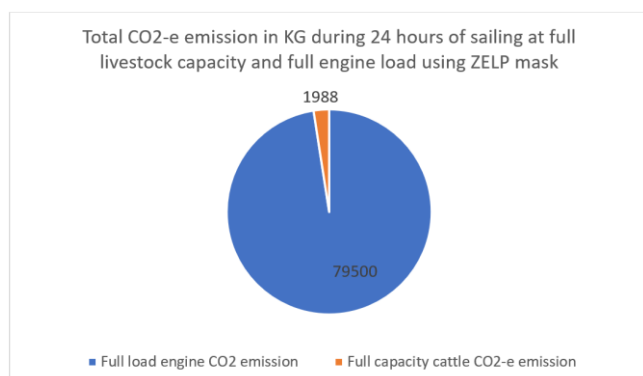


Figure 10. CO₂-eq emissions of the engine and cattle together during the use of ZELP

Figure eleven shows the livestock CO₂-eq emissions with and without the ZELP mask.

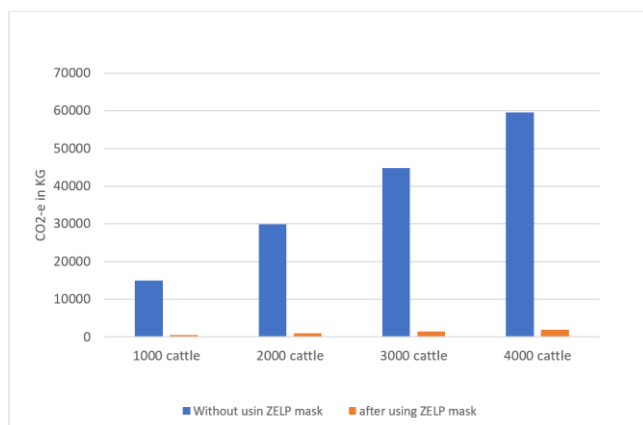


Figure 11. Livestock CO₂-eq emissions with and without the ZELP mask

Table three clarify the results of the theoretical CO₂-eq calculations per 24-hours of sailing under engine full load and livestock full capacity.

Table 3. Theoretical results of CO₂-eq emissions without the use of ZELP mask

Engine full load	6090 KW
Cattle capacity	4000 Cattle
Main engine CO ₂ emission	79500 Kg
Cattle CO ₂ -e emission without the use of ZELP	59640 Kg
Cattle emissions as a percentage of the total emissions of CO ₂ -eq	43%

Table four demonstrates the results of the theoretical CO₂-eq calculations per 24-hours of sailing under engine full load and livestock full capacity, during the use of ZELP mask.

Table 4 Theoretical results of CO₂-eq emissions during the use of ZELP mask

Engine full load	6090 KW
Cattle capacity	4000 Cattle
Main engine CO ₂ emission	79500 Kg
Cattle CO ₂ -e emission during the use of ZELP	1988 Kg
Cattle emissions as a percentage of the total emissions of CO ₂ -e	2.4%

5 CONCLUSION

The world is presently making scientific, political, and environmental contributions towards mitigating climate change and global warming. climate change and global warming are triggered by the release of GHG emissions into the atmosphere. Reducing methane emissions could achieve the 1.5°C global warming target set forth in the Paris Agreement. The IMO is working hard to develop legislation and plans that contribute to lowering emissions in the maritime sector, in order to slow down the rate of emissions that are predicted to rise in the future. One of the most popular kinds of vessels employed in maritime transportation is the livestock vessel. The purpose of this study was to determine the rate of emissions from the main engine and the livestock on board the MV Gelbray Express Livestock ship during the 24-hour period of sailing. The analysis demonstrates that livestock CO₂-eq emissions are higher than 60,000 kg per day at a capacity of 4000 cattle. The results emphasize that the main engine CO₂-eq emissions are about 80000 kg during a 24-hour sailing period at full engine load. According to the study, the quantity of livestock emissions is massive and practically as hazardous as engine emissions. The ZELP mask increased the reduction of CO₂-eq emissions by 58,000 kg. These results highlight the significance of this innovative innovation as well as the need to develop and implement this technology as a mandatory policy for these sorts of ships. These theoretical results illuminate the importance of cooperation between policymakers and ZELP to provide maritime sustainability by decreasing the emissions impact of livestock ships.

REFERENCES

A.G. Elkafas, M.M. Elgohary, M.R. Shouman, Numerical analysis of economic and environmental benefits of

- marine fuel conversion from diesel oil to natural gas for container ships, *Environ. Sci. Pollut. Res.* 28 (2021) 15210–15222. <https://doi.org/10.1007/s11356-020-11639-6>.
- Al-Enazi, A., Okonkwo, E. C., Biçer, Y., & Al - Ansari, T. (2021). A review of cleaner alternative fuels for maritime transportation. *Energy Reports*, 7, 1962 – 1985. <https://doi.org/10.1016/j.egy.2021.03.036>
- Alqarni, D. S., Lee, C. W., Knowles, G. P., Vogt, C., Marshall, M., Gengenbach, T. R., & Chaffee, A. L. (2021). Ru-zirconia catalyst derived from MIL140C for carbon dioxide conversion to methane. *Catalysis Today*, 371, 120–133. <https://doi.org/10.1016/j.cattod.2020.07.080>
- Ammar, N. R., & Seddiek, I. S. (2020). Enhancing energy efficiency for new generations of containerized shipping. *Ocean Engineering*, 215, 107887. <https://doi.org/10.1016/j.oceaneng.2020.107887>
- Brouček, J. (2014). Production of Methane Emissions from Ruminant Husbandry: A Review. *Journal of Environmental Protection*, 05(15), 1482–1493. <https://doi.org/10.4236/jep.2014.515141>
- Chow, W. L., Chong, S., Lim, J. W., Chan, Y. J., Chong, M. F., Tiong, T. J., Chin, J. K., & Pan, G. T. (2020). Anaerobic Co-Digestion of Wastewater sludge: A review of potential Co-Substrates and operating factors for improved methane yield. *Processes*, 8(1), 39. <https://doi.org/10.3390/pr8010039>
- Elmallah, M., Elgohary, M. M., & Shouman, M. R. (2023). The effect of air chamber geometrical design for enhancing the output power of oscillating water column wave energy converter. *Marine Technology Society Journal*, 57(1), 122–129. <https://doi.org/10.4031/mts.j.57.1.14>
- Fazlollahi, S., & Maréchal, F. (2013). Multi-objective, multi-period optimization of biomass conversion technologies using evolutionary algorithms and mixed integer linear programming (MILP). *Applied Thermal Engineering*, 50(2), 1504–1513. <https://doi.org/10.1016/j.applthermaleng.2011.11.035>
- Fazlollahi, S., Mandel, P., Becker, G., & Maréchal, F. (2012). Methods for multi-objective investment and operating optimization of complex energy systems. *Energy*, 45(1), 12–22. <https://doi.org/10.1016/j.energy.2012.02.046>
- Grove, H., & Clouse, M. (2021). Zero net emissions goals: Challenges for boards. *Corporate Board: Role, Duties & Composition*, 17(2), 54–69. <https://doi.org/10.22495/cbv17i2art5>
- Huan, T., Fan, H., Lei, W., & Guo-Qiang, Z. (2019). Options and evaluations on propulsion systems of LNG carriers. In *IntechOpen eBooks*. <https://doi.org/10.5772/intechopen.82154>
- Hussin, F., & Aroua, M. K. (2020). Recent trends in the development of adsorption technologies for carbon dioxide capture: A brief literature and patent reviews (2014–2018). *Journal of Cleaner Production*, 253, 119707. <https://doi.org/10.1016/j.jclepro.2019.119707>
- Hwangbo, S., Lee, I., & Han, J. (2017). Mathematical model to optimize design of integrated utility supply network and future global hydrogen supply network under demand uncertainty. *Applied Energy*, 195, 257–267. <https://doi.org/10.1016/j.apenergy.2017.03.041>
- IPCC: Climate Change 2021: The Physical Science Basis. Contribution of Working Group I to the Sixth Assessment Report of the Intergovernmental Panel on Climate Change, Cambridge University Press, Cambridge, 2021.
- Jeffrey, L., Ong, M. Y., Nomanbhay, S., Mofijur, M., Mubashir, M., & Show, P. L. (2021). Greenhouse gases utilization: A review. *Fuel*, 301, 121017. <https://doi.org/10.1016/j.fuel.2021.121017>
- Joung, T., Kang, S., Lee, J., & Ahn, J. (2020). The IMO initial strategy for reducing Greenhouse Gas (GHG) emissions, and its follow-up actions towards 2050. *Journal of International Maritime Safety, Environmental Affairs, and Shipping*, 4(1), 1–7. <https://doi.org/10.1080/25725084.2019.1707938>
- Króliczewska, B., Pecka-Kiełb, E., & Bujok, J. (2023). Strategies Used to Reduce Methane Emissions from Ruminants: Controversies and Issues. *Agriculture*, 13(3), 602. <https://doi.org/10.3390/agriculture13030602>
- Kumari, S., Dahiya, R., Naik, S., Hiloidhari, M., Thakur, I. S., Sharawat, I., & Kumari, N. (2016). Projection of methane emissions from livestock through enteric fermentation: A case study from India. *Environmental Development*, 20, 31–44. <https://doi.org/10.1016/j.envdev.2016.08.001>
- Lindstad, E., Lagemann, B., Riialand, A., Gamlem, G. M., & Valland, A. (2021). Reduction of maritime GHG emissions and the potential role of E-fuels. *Transportation Research Part D: Transport and Environment*, 101, 103075. <https://doi.org/10.1016/j.trd.2021.103075>
- Liu, D., Guo, X., & Xiao, B. (2019). What causes growth of global greenhouse gas emissions? Evidence from 40 countries. *Science of the Total Environment*, 661, 750–766. <https://doi.org/10.1016/j.scitotenv.2019.01.197>
- Mar, K. A., Unger, C., Walderdorff, L., & Butler, T. (2022). Beyond CO2 equivalence: The impacts of methane on climate, ecosystems, and health. *Environmental Science & Policy*, 134, 127–136. <https://doi.org/10.1016/j.envsci.2022.03.027>
- Meinshausen, M., Meinshausen, N., Hare, B., Raper, S. C. B., Frieler, K., Knutti, R., Frame, D. J., & Allen, M. (2009). Greenhouse-gas emission targets for limiting global warming to 2 °C. *Nature*, 458(7242), 1158–1162. <https://doi.org/10.1038/nature08017>
- Mikhaylov, A., Moiseev, N., Алешин, K. A., & Burkhardt, T. (2020). Global climate change and greenhouse effect. *Entrepreneurship and Sustainability Issues*, 7(4), 2897–2913. [https://doi.org/10.9770/jesi.2020.7.4\(21\)](https://doi.org/10.9770/jesi.2020.7.4(21))
- Mundra, I., & Lockley, A. (2023). Emergent methane mitigation and removal approaches: A review. *Atmospheric Environment: X*, 100223. <https://doi.org/10.1016/j.aeaoa.2023.100223>
- Rehmatulla, N., Calleya, J., & Smith, T. (2017). The implementation of technical energy efficiency and CO2 emission reduction measures in shipping. *Ocean Engineering*, 139, 184–197. <https://doi.org/10.1016/j.oceaneng.2017.04.029>
- Reisinger, A., Clark, H., Cowie, A., Emmet - Booth, J., Fischer, C. G., Herrero, M., Howden, M., & Leahy, S. C. (2021). How necessary and feasible are reductions of methane emissions from livestock to support stringent temperature goals? *Philosophical Transactions of the Royal Society A*, 379(2210), 20200452. <https://doi.org/10.1098/rsta.2020.0452>
- Revell, L. E., Stenke, A., Rozanov, E., Ball, W. T., Lossow, S., & Peter, T. (2016). The role of methane in projections of 21st century stratospheric water vapour. *Atmospheric Chemistry and Physics*, 16(20), 13067–13080. <https://doi.org/10.5194/acp-16-13067-2016>
- Sangaiah, A. K., Tirkolaee, E. B., Goli, A., & Dehnavi-Arani, S. (2019). Robust optimization and mixed-integer linear programming model for LNG supply chain planning problem. *Soft Computing*, 24(11), 7885–7905. <https://doi.org/10.1007/s00500-019-04010-6>
- Santos, V. a. D., Da Silva, P. P., & Serrano, L. (2022). The maritime sector and its problematic decarbonization: A Systematic review of the contribution of alternative fuels. *Energies*, 15(10), 3571. <https://doi.org/10.3390/en15103571>
- Serra, P., & Fancello, G. (2020). Towards the IMO's GHG goals: A critical overview of the perspectives and challenges of the main options for decarbonizing international shipping. *Sustainability*, 12(8), 3220. <https://doi.org/10.3390/su12083220>
- Thorpe, A. (2008). Enteric fermentation and ruminant eructation: the role (and control?) of methane in the climate change debate. *Climatic Change*, 93(3–4), 407–431. <https://doi.org/10.1007/s10584-008-9506-x>
- Xing, H., Spence, S., & Chen, H. (2020). A comprehensive review on countermeasures for CO2 emissions from

ships. Renewable & Sustainable Energy Reviews, 134, 110222. <https://doi.org/10.1016/j.rser.2020.110222>